



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D350-561-141
Job Sheet 178648



003754

Part No: D350-561-141

Job Qty: 4 ea

Part Name: Single Mirror Installation RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/5/18

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 6/18/18

Description:

Type: SOLD

Note: DWG REV N/A IPP A 07.07.26 new issue (DSI9379) EC verified by:JLM IPP rev B 10.02.16 per ecn 10-523
EC verified by: DD IPP Rev:C add pick kit DD 10.03.15 verified by:EC IPP Rev:D 10.09.14 per IIN revd DD
verified by:EC

Ship Via:

Bill of Materials

JUN 08 2018

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	4 Ea	6/18/18	6/18/18	0.00	0.00	Start Up Stores/Pkg-2			6/18/2018
105	Packaging	4 pcs	6/18/18	6/18/18	0.00	0.00	Packaging1-3			JUN 19 2018
110	QC	4 pcs	6/18/18	6/18/18	0.00	0.00	QC4			JRB 28
120	Packaging	4 pcs	6/18/18	6/18/18	0.00	0.00	Packaging3-1			JRB 9-80
125	DC	4 pcs	6/18/18	6/18/18	0.00	0.00	DC			
130	QC21-FG	4 Ea	6/18/18	6/18/18	0.00	0.00	QC21			18-06-20

Part Op 120 - Identify and pack for shipping as per PPP D350-561-141 LOCATION: FG011
Descriptions: 125 - Photocopy bluefile and create labels per PPP D350-561-141 CHG003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-5A	Bolt	24 Ea (6 ea)	90-Start up Operation	5071342
AN3-6A	Bolt	4 Ea (1 ea)	90-Start up Operation	5048402
AN4-10A	Bolt	4 Ea (1 ea)	90-Start up Operation	FM137410-0
AN4-5A	Bolt	12 Ea (3 ea)	90-Start up Operation	5027725
D2011-101	Mirror 6"	4 Ea (1 ea)	90-Start up Operation	5072295
D2012-105	Arm (31.06)	4 Ea (1 ea)	90-Start up Operation	5041793X1 508111 2 x3
D2012-107	Clevis	4 Ea (1 ea)	90-Start up Operation	5040916-1
D2012-111	Bracket	4 Ea (1 ea)	90-Start up Operation	F158852X2 5074492X.
D2012-115	Bracket, Clevis	4 Ea (1 ea)	90-Start up Operation	5063115
D2022-101	Spacer	8 Ea (2 ea)	90-Start up Operation	5059045
D3629-1	Bracket	4 Ea (1 ea)	90-Start up Operation	5061078
D3635-1	Gasket	4 Ea (1 ea)	90-Start up Operation	F145041X2
D3646-1	Arm	4 Ea (1 ea)	90-Start up Operation	5064576
D3646-3	Arm	4 Ea (1 ea)	90-Start up Operation	5072739
D4070-041	Clamp	8 Ea (2 ea)	90-Start up Operation	5075328
MS21042L3	Nut	16 Ea (4 ea)	90-Start up Operation	5056039
MS21042L4	Nut	16 Ea (4 ea)	90-Start up Operation	5015269
NAS1149D0363J	Washer	32 Ea (8 ea)	90-Start up Operation	5055952
NAS1149D0463J	Washer	32 Ea (8 ea)	90-Start up Operation	



Container No: S082335



Part: D350-561-141

Job No: 178648

Serial No/Batch: S082335

Revision:

Inspector:

Exp Date:

Instructions:

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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 06/19/18

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-5A	24	238	0
	AN3-6A	4	141	0
	AN4-10A	4	44	0
	AN4-5A	12	54	0
	D2011-101	4	18	0
	D2012-105	4	1	0
	D2012-107	4	49	0
	D2012-111	4	3	0
	D2012-115	4	19	0
	D2022-101	8	45	0
	D3629-1	4	6	0
	D3635-1	4	19	0
	D3646-1	4	4	0
	D3646-3	4	6	0
	D4070-041	8	17	0
	MS21042L3	16	1,902	0
	MS21042L4	16	2,965	0
	NAS1149D0363J	32	2,225	0
	NAS1149D0463J	32	5,122	0
Part Specifications				
Specifications could not be found.				

Plex 6/8/18 10:44 AM dart.quirion.sonia

REFERENCE ONLY

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5. PARTS LIST

Qty -041	Qty -043	Qty -045	Qty -141	Qty -143	Qty -241	Qty -243	Part Number	Description
X	1						D350-561-041	SINGLE MIRROR INSTALLATION, RH
	X						D350-561-043	DUAL MIRROR INSTALLATION, RH
	1	X		1		1	D350-561-045	MIRROR KIT
			X	1			D350-561-141	SINGLE MIRROR INSTALLATION, RH
				X			D350-561-143	DUAL MIRROR INSTALLATION, RH
					X	1	D350-561-241	SINGLE MIRROR INSTALLATION, LH
						X	D350-561-243	DUAL MIRROR INSTALLATION, LH
1		1	1		1		D2011-101	Mirror
1							D2012-101	Arm
1							D2012-103	Arm
1			1				D2012-105	Arm
					1		D2012-106	Arm
2			1		1		D2012-107	Clevis
1							D2012-109	Bracket
1			1		1		D2012-111	Bracket
4		2					D2012-113	Clamp
1			1		1		D2012-115	Bracket
4			2		2		D2022-101	Spacer
4							D2856-100-325	Abrasion Strip
1*		1*	1*		1*		D3014-1	Locknut
			1		1		D3629-1	Bracket
			1		1		D3635-1	Gasket
		2					D3635-3	Gasket
			1				D3646-1	Arm
					1		D3646-2	Arm
			1				D3646-3	Arm
					1		D3646-4	Arm
			2		2		D4070-041	Clamp
2							AN3-4A	Bolt
2		2	6		6		AN3-5A	Bolt
1			1		1		AN3-6A	Bolt
2			1		1		AN4-10A	Bolt
3			3		3		AN4-5A	Bolt
14		4	8		8		AN960JD10	Washer
9		2	8		8		AN960JD416	Washer
1*		1*	1*		1*		AN960JD416L	Washer
5		2	4		4		MS21042L3	Nut (or MS21042-3)
5			4		4		MS21042L4	Nut (or MS21042-4)

*INCLUDED AS PART OF D2011-101 MIRROR

REFERENCE ONLY

Change Record

PAGE 1 OF 1

Part Number: D350-561-141

Description: SINGLE CARGO MIRROR INSTALLATION, RH (REPLACES -041)

[illegible]